SUSTAINABLE FUELS

A BRIEF INTRODUCTION

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LEADING THE WAY TOWARDS A SMART MARINE ECOSYSTEM

A Smart Marine Ecosystem is about the maritime industry working together to address critical challenges and to generate solutions towards a sustainable future.

TOWARDS ZERO EMISSIONS

EFFICIENCY

SAFETY

RELIABILITY

SUPPLIERS



PATHWAY TO DECARBONISATION

Efficient

Energy

Power

Vessel

Energy

Need

Optimized

Voyage



The Switch to gas possible? Synthetic t C C LNG Biogas ves methane Generation erspective no **HFO** Liauid Synthetic biofuel liquid fuel MGO Distribution Compatible with todays ships, bunkering infra, safety

vessel perspective

Notes:

This pathway is valid for the bulk of the global shipping industry.

- In certain areas, other solutions may be more logical and profitable.
- Electrification of vessels will happen in segments where possible (IWW, short distance ferries, etc.)
- The advent of on-road electromobility will continue to drive down battery and possibly fuel cell prices.

experience and regulations. Key to fast market take-up.

Methanol is the dark horse in this discussion. Easy to store,

bunker and burn, it may leapfrog other fuels.

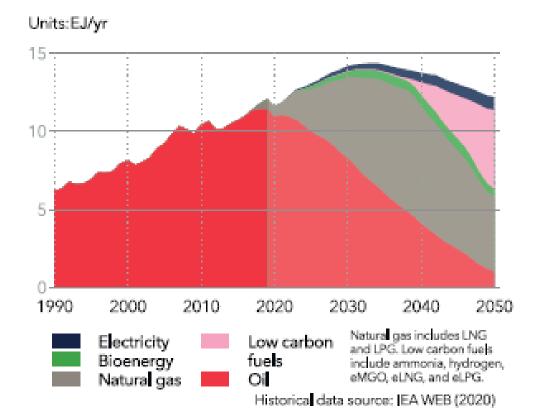
- For longer haul applications, physics preclude the use of full battery electric ships.
- Hydrogen and Ammonia seen to play a smaller role for the coming 2 decades due to missing rules/regulations/experience
- Synthetic fuels are "hydrogen carriers"; built from green hydrogen and other elements to build a useable and practical fuel

MARINE FUEL SCENARIOS AND ROAD MAPS

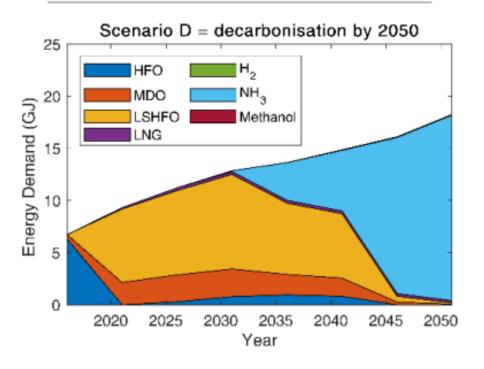


FIGURE 15

World maritime subsector energy demand by carrier



2050 decarbonization (1.5°C aligned)

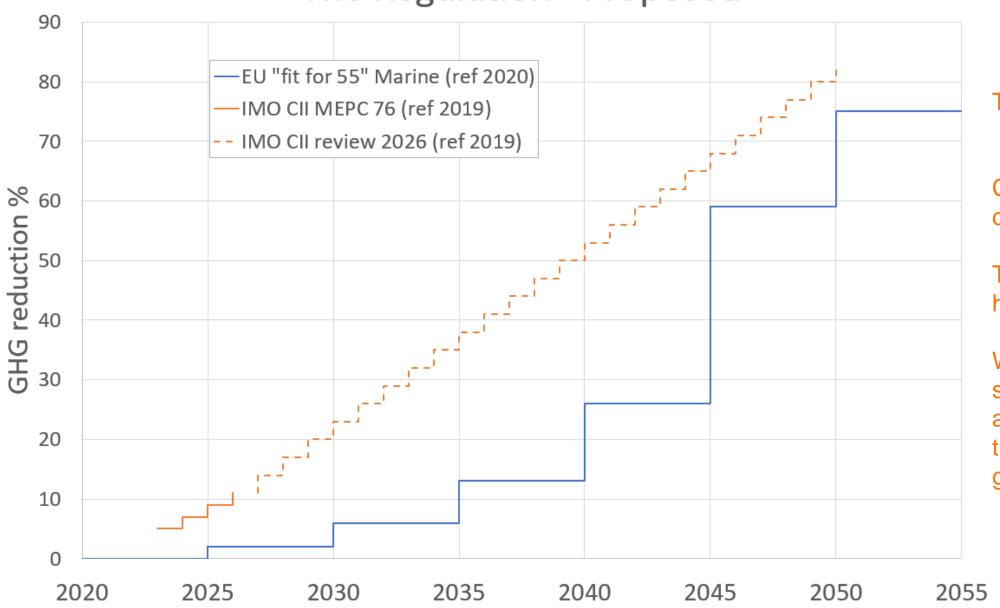


UMAS: Aggregate investment for the decarbonisation of the shipping industry 2020

DNV: ENERGY TRANSITION OUTLOOK 2021

The Regulation - Proposed





The stick is defined

Can we identify any carrots?

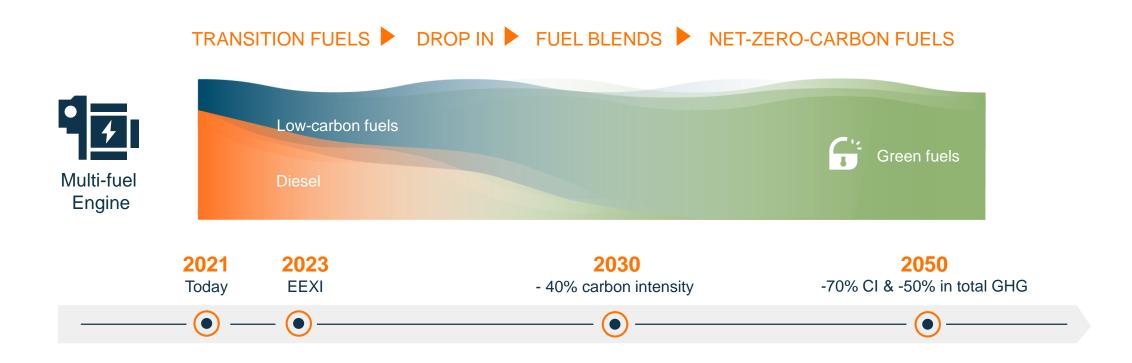
Transition will not happen overnight

Where to identify segments where accelerating the transition becomes good business?



CERTAINTY IN TRANSITION

Infrastructure and availability of green fuels need time to mature – current Wärtsilä multi-fuel technology offer a viable upgrade path





Fossil fuels HFO, MGO, LNG, LPG

To fulfil the emission legislation within shipping, additional technologies have to be deployed

- Scrubbers (SOx)
- SCR (NOx)
- Carbon Capture not yet available

Biofuels

- Liquid biofuels
 (HVO, FAME, Crude biofuels
 (soya, rapeseed, palm oils, fish fat)
- Biomethane (CBG/LBM)
- Bioethanol

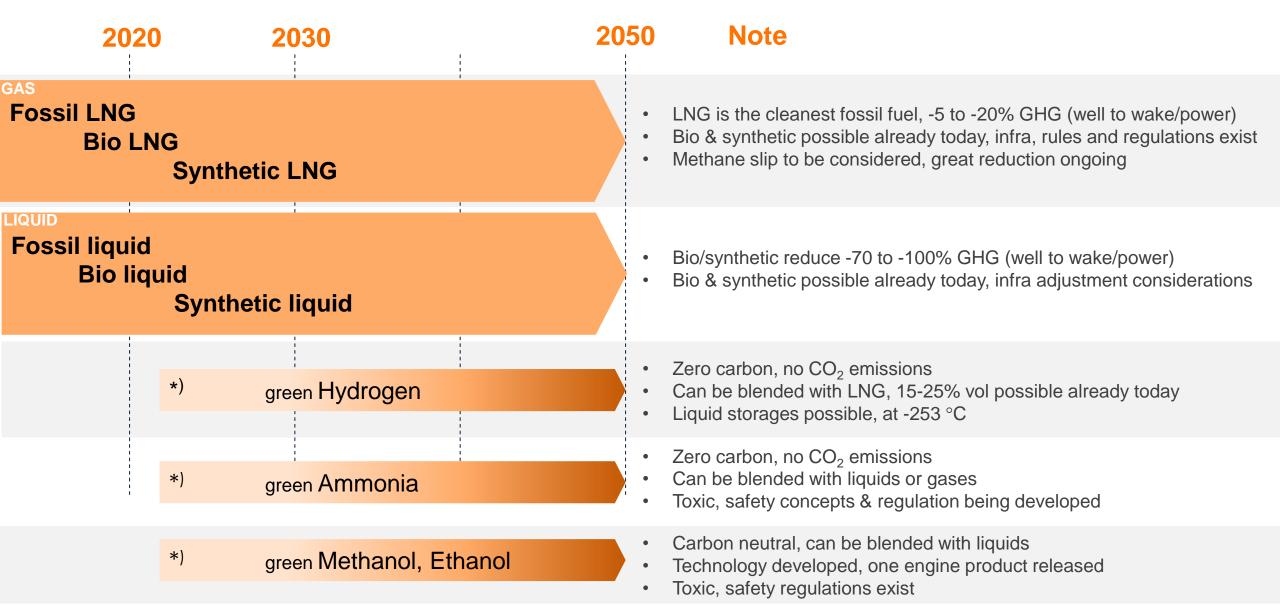
Power-to-X (electric fuels)

- Hydrogen (H2)
- Ammonia (NH3)
- Methanol (CH3-OH)
- Methane (CH4) (LSM)

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FUEL ROADMAP - SUSTAINABLE SOLUTIONS EXIST ALREADY NOW





^{*)} timing depends on the market demand



BioLNG

or Synthetic methane

Can readily be used with equipment made for fossil LNG and blended in all ratios

Verified: 2003

Cryogenic LNG operations are well-known (IGF code of safety for ships since 2016)

MeOH

Green Methanol

A methanol conversion package for the engine is required.

Stena Germanica started operation on Methanol in March 2015

> Verified: 2015 Volume ramp-up: 2023

Non-pressurised tanks. Toxic, local emissions (NOx)

NH_3

Green Ammonia

Combustion concepts to maximise engine performance and related safety technologies are currently being investigated

70% Ammonia blend on typical marine engine load achieved already

Indicative: 2021, Tech ready: 2023 Volume ramp-up: 2025

Non-cryogenic but toxic. No rules & regulations Local (NOx) and GHG emissions (N2O)

Green Hydrogen

Our gas engines are already able to blend up to 25% hydrogen in LNG, and combustion concepts under work for 100% hydrogen.

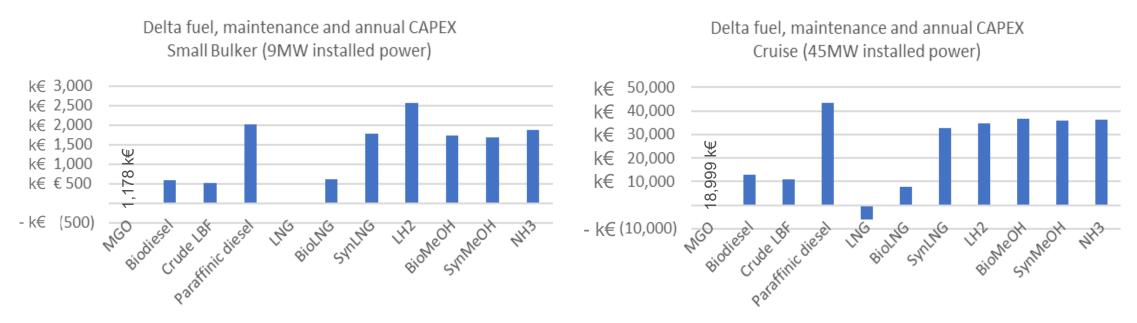
Pure Hydrogen on 70% of typical marine engine load achieved already

Indicative: 2021 Pilots with blends: 2021 Tech for pure H2 ready 2025 Volume ramp-up: 2027 Storage of LH2 at -253 C

Local emissions (NOx)

LEVELISED COST OF ELECTRICITY (LCOE) CONCLUSIONS – MARINE FORECAST YEAR 2030





Annual delta cost for fuel, maintenance and annual engine + tank capex (10yr, 5% basis) in k€. MGO column has the calculated baseline cost for comparison purposes.

Paraffinic diesel (HVO) has no place in shipping as it is way too expensive. IT is best used in other industries.
 For the same benefit, biodiesel / crude liquid biofuel are better

- All fossil fuels fall in the same €/MWh ballpark except methanol (logical, as it needs additional processing from CH4)
- Most biofuels are ~2x fossil fuels. Except Bio MeOH and HVO, those are more expensive
- Most synthetic fuels are ~3x fossil fuels
- All synthetic options work out at almost the same annual cost probably within the error margin
- LH2 CAPEX (tank!) negates the lower fuel cost, even in the highest consumption case of the cruise liner

Fuel Cost used in this study, estimate for year 2030.

• Fossil natural gas **21,5 USD/MWh** (6 USD/GJ)

Fossil light fuel oil

52,0 USD/MWh (620 USD/ton

Synthetic natural gas

114 USD/MWh

Sustainable hydrogen

80,5 USD/MWh (~2,7 USD/kg)

Sustainable methanol

127 USD/MWh

Sustainable ammonia

117 USD/MWh



GREEN FUELS WILL BE INTRODUCED SLOWLY

- Green synthetic fuels are not expected to become widely / globally available to power generation before 2030 and to shipping industry before 2040
- Blending bio/synthetic fuels into fossil fuels are good steps towards decarbonisation, even without changes to the installation

A synthetic fuel produced only with renewable energy or a fuel produced from sustainable biomass

Long asset lifetimes in ships and power plants mean that owners will require a clear upgrading / retrofit path towards use of green fuels



STEPWISE APPROACH IN DEVELOPMENT OF TECHNOLOGIES FOR FUTURE FUELS





Idea

WE ARE CURRENTLY HERE

Proof of Concept

Laboratory engines operating on hydrogen, ammonia and methanol PoC duration 2021 – 2022....2025

- Methanol industrialised on one product 2023
- Ammonia concept ready 2023
- Hydrogen concept ready 2025



Industrialised solution

Can be done when PoC ready Needed when

- green fuels available
- infra for them exist
- etc



BIO- & HYDROGEN-BASED FUELS **ESSENTIAL** IN DECARBONISING THE SHIPPING INDUSTRY

- while additional factors must also be taken into consideration



FUEL AVAILABILITY



INCREASED CAPEX AND OPEX



IMPACT ON VESSEL STRUCTURE



INCREASED COMPLEXITY



SHIPYARD CAPACITY



SYSTEMS TO BE CHANGED WHEN INTRODUCING A NEW FUEL



FUEL-GAS SUPPLY SYSTEM

Materials
Pressurisation
Insulation
Toxicity



ENGINE TOP PART

Fuel-injection
Cylinder heads
Piston tops



EXHAUST-GAS ABATEMENT

SCR
Scrubbers
Carbon capture



SAFETY SYSTEMS

Impact on safety
systems
and regulatory bodies



THE COMBUSTION ENGINE: A TRUE OMNIVORE

HFO, MGO, HVO, LNG, LPG, HYDROGEN, METHANOL, AMMONIA, ...







WITH 95% PARTS COMMONALITY, THE ENGINE IS NOT THE LIMITING FACTOR

Fuel availability, storage, safety and regulations determine the environmentally and economically sustainable solutions.

WÄRTSILÄ, EQUINOR, REPSOL, AND KNUTSEN TO TEST AMMONIA FOUR-STROKE ENGINE



World's first full scale ammonia engine test - an important step towards carbon free shipping

Wärtsilä Corporation, Trade press release, 30 June 2020 at 10:01 AM E. Europe Standard Time



The technology group Wärtsilä, in close customer cooperation with Knutsen OAS Shipping AS and Repsol, as well as with the Sustainable Energy Catapult Centre, will commence the world's first long term, full-scale, testing of ammonia as a fuel in a marine four-stroke combustion engine. The testing is made possible by a 20 MNOK grant from the Norwegian Research Council through the DEMO 2000 programme.

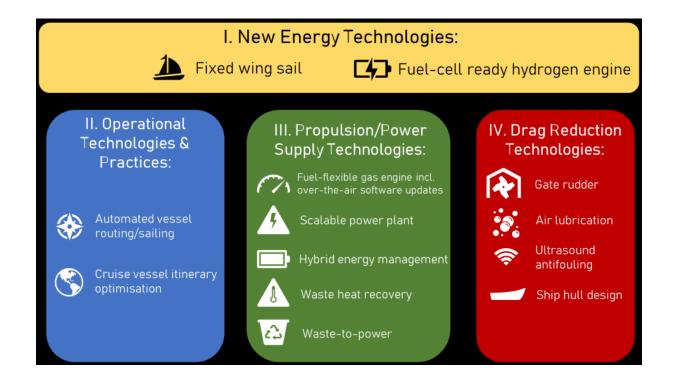
PROJECT 'CHEK'



deCarbonising sHipping by Enabling Key technology symbiosis on real vessel concept designs

Lowest cost path to decarbonisation

The overall objective of project CHEK is to develop and demonstrate at full scale two first-of-a-kind vessel concept designs (Kamsarmax bulk carrier and Meraviglia class cruise ship, see above) based on real operational profiles and equipped with an interdisciplinary combination of innovative technologies working in symbiosis to reduce greenhouse gas emissions by 99%, achieve at least 50% energy savings and reduce black carbon emissions by over 95%.





10M€ EU funding 100%

Partners:

- Vaasan Yliopisto (Coordinator)
- Wärtsilä
- Cargill
- MSC
- Lloyd's Register
- World Maritime University
- Silverstream Technologies
- HASYTEC Electronics
- Deltamarin
- Climeon
- BAR Technologies



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